

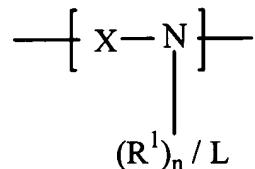
This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1. (Previously Presented) A covalently cross-linked polymer electrolyte, the polymer electrolyte comprising a polymer backbone containing amine groups, a cross-linker, and a dissolved or dispersed metal salt therein, the cross-linked polymer electrolyte being inert to lithium.
2. (Original) The polymer electrolyte of claim 1 wherein said electrolyte is a continuous film, having a thickness ranging from about 50 to about 1500 microns.
3. (Original) The polymer electrolyte of claim 2 wherein said electrolyte has a specific conductivity of at least about 10^4 S/cm at a temperature ranging from about 40°C to about 60°C.
4. (Original) The polymer electrolyte of claim 1 wherein said electrolyte has a specific conductivity of at least about 10^4 S/cm at a temperature ranging from about 40°C to about 60°C.
5. (Original) The polymer electrolyte of claim 1 wherein said polymer comprises a linear or branched, substituted or unsubstituted poly(alkylamine).
6. (Original) The polymer electrolyte of claim 5 wherein the polymer is branched.
7. (Original) The polymer electrolyte of claim 5 wherein the polymer is linear.
8. (Original) The polymer electrolyte of claim 5 wherein the polymer is selected from substituted or unsubstituted poly(ethylenimine) and substituted or unsubstituted poly(propylenimine).

9. (Original) The polymer electrolyte of claim 8 wherein the polymer is branched poly(ethylenimine).

10. (Previously Presented) The polymer electrolyte of claim 1 wherein the polymer backbone comprises a repeat unit represented by the formula:



wherein: N is nitrogen, which is attached to a substituent, R¹, or a covalent cross-linker, L; R¹ a substituent free of covalent bonds to the polymer backbone, other than the backbone containing the nitrogen atom to which it is covalently bound, and is independently selected from the group consisting of hydrogen, substituted or unsubstituted hydrocarbyl, and substituted or unsubstituted heterohydrocarbyl; L is a covalent cross-linker connecting N to another polymer chain; X is the remaining portion of the repeat unit and is independently selected from the group consisting of substituted or unsubstituted hydrocarbylene, and substituted or unsubstituted heterohydrocarbylene; and, n is 1 or 2.

11. (Original) The polymer electrolyte of claim 10 wherein said polymer is a copolymer.

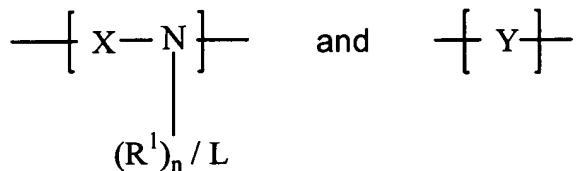
12. (Original) The polymer electrolyte of claim 11 wherein said copolymer has a backbone comprising two or more different repeat units as defined in claim 10.

13. (Original) The polymer electrolyte of claim 12 wherein X is independently selected from methylene, ethylene, propylene, butylene and pentylene.

14. (Original) The polymer electrolyte of claim 13 wherein X is ethylene and propylene, the electrolyte being a copolymer of substituted or unsubstituted, branched or linear poly(ethylenimine) and poly(propylenimine).

15. (Previously Presented) The polymer electrolyte of claim 14, wherein said copolymer is a random copolymer.

16. (Original) The polymer electrolyte of claim 10, wherein the polymer is a copolymer, the copolymer backbone comprising repeat units represented by the formulas:



wherein X, N, R¹, n and L are as defined in claim 10, and Y is independently selected from the group consisting of substituted or unsubstituted hydrocarbylene, and substituted or unsubstituted heterohydrocarbylene.

17. (Original) The polymer electrolyte of claim 16, wherein said copolymer is a random or block copolymer.

18. (Original) The polymer electrolyte of claim 17, wherein Y is selected from substituted or unsubstituted polyethylene, polypropylene, poly(ethylene oxide), poly(propylene oxide), poly(ethylene sulfide), and poly(propylene sulfide).

19. (Original) The polymer electrolyte of claim 1, wherein the polymer is swollen with a solvent.

20. (Previously Presented) The swollen polymer electrolyte of claim 19 wherein the solvent concentration in the electrolyte is less than about 50 weight percent, relative to the total weight of the electrolyte.

21. (Previously Presented) The swollen polymer electrolyte of claim 19 wherein the solvent concentration in the electrolyte is less than about 25 weight percent, relative to the total weight of the electrolyte.

22. (Previously Presented) The swollen polymer electrolyte of claim 19 wherein the solvent concentration in the electrolyte is less than about 10 weight percent, relative to the total weight of the electrolyte.

23. (Original) The swollen polymer electrolyte of claim 19 wherein the swelling solvent is selected from the group consisting of 1,2-dimethoxylethane, methyl formate, dimethylsulfoxide, sulfolane, methyl pyrrolidine, dimethyl formamide, dimethyl acetamide, glymes, nitriles, organic phosphates, organic phosphoramides, carbonates, as well as mixtures thereof.

24. (Original) The swollen polymer electrolyte of claim 23 wherein the swelling solvent is a glyme selected from the group consisting of monoglyme, diglyme, triglyme, tetraglyme, or a mixture thereof.

25. (Original) The swollen polymer electrolyte of claim 19 wherein the swelling solvent is a plasticizer.

26. (Original) The swollen polymer electrolyte of claim 25 wherein the plasticizing solvent is selected from the group consisting of esters, diesters, carbonates, phosphates, acrylates, borates, sulfolanes, sulphates and glymes.

27. (Previously Presented) The swollen polymer electrolyte of claim 26 wherein the plasticizing solvent is 2-(2-ethoxyethoxy)ethyl acetate.

28. (Previously Presented) The swollen polymer electrolyte of claim 26 wherein the plasticizing solvent is dimethyl adipate or dibutyl phthalate.

29. (Previously Presented) The swollen polymer electrolyte of claim 26 wherein the plasticizing solvent is propylene carbonate.

30. (Original) The polymer electrolyte of claim 1, wherein the polymer is an elastomer.

31. (Original) The polymer electrolyte of claim 1 wherein a nitrogen of one or more amine groups in a first polymer backbone are covalently cross-linked to amine groups in a second polymer backbone.

32. (Original) The polymer electrolyte of claim 1 wherein the metal salt is selected from the group consisting of transition metals, alkali metals, alkaline earth metals, or a combination thereof.

33. (Original) The polymer electrolyte of claim 32 wherein the metal salt is a transition metal salt selected from the group consisting of Ni, Cu, Ru or Ag.

34. (Original) The polymer electrolyte of claim 33 wherein the metal salt is a alkali metal salt selected from the group consisting of Li, Na, K, Rb or Cs.

35. (Original) The polymer electrolyte of claim 34 wherein the metal salt is a Li metal salt selected from the group consisting of LiSCN, LiPF₆, LiAsF₆, LiClO₄, LiN(CF₃SO₂)₂, LiBF₄, LiCF₃SO₃, LiSbF₆, or a combination thereof.

36. (Original) The polymer electrolyte of claim 33 wherein the metal salt is a alkaline earth metal salt selected from the group consisting of Mg, Ca or Sr.

37. (Original) The polymer electrolyte of claim 1 wherein the polymer has a ratio of secondary to tertiary nitrogen atoms ranging from about 5:1 to about 25:1.

38. (Original) The polymer electrolyte of claim 1 wherein the polymer has a ratio of secondary to tertiary nitrogen atoms ranging from about 10:1 to about 20:1.

39. (Original) The polymer electrolyte of claim 1 wherein the polymer has a ratio of heteroatoms to metal ions ranging from about 20:1 to about 4:1.

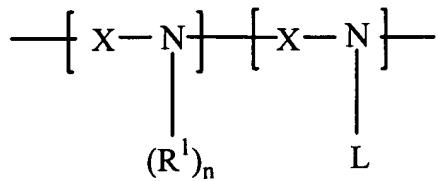
40. (Currently Amended) A covalently cross-linked polymer electrolyte, the polymer electrolyte comprising a polymer backbone containing amine groups, a cross-linker, and one or more solvent moieties covalently bound thereto to (i) said polymer backbone, (ii) a substituent or side chain of said polymer backbone, or (iii) said cross-linker.

41. (Original) The polymer electrolyte of claim 40 wherein the polymer comprises a linear or branched, substituted or unsubstituted poly(alkylamine).

42. (Original) The polymer electrolyte of claim 41 wherein the polymer is poly(ethylenimine) or poly(propylenimine).

43. (Original) The polymer electrolyte of claim 40 wherein one or more of the solvent moieties are bound to amine group nitrogen atoms.

44. (Previously Presented) The polymer electrolyte of claim 43 wherein the polymer comprises a repeat unit of the formula:



wherein: n is 1 or 2; R^1 is (i) free of covalent bonds to the polymer backbone other than the backbone containing the nitrogen atom to which it is covalently bound, and (ii) is a substituted or unsubstituted heterohydrocarbyl solvent moiety derived from a glyme, a furan, an amide, an alkylsulfoxide, a sulfolane, a nitrile or a carbonate; L is a covalent

cross-linker connecting N to another polymer chain; and X is independently selected from the group consisting of substituted or unsubstituted hydrocarbylene, and substituted or unsubstituted heterohydrocarbylene.

45. (Original) The polymer electrolyte of claim 44 wherein R¹ is a solvent moiety derived from tetrahydrofuran, dimethylformamide, dimethylacetamide, N-methylpyrrolidone, dimethylsulfoxide, sulfolane, acetonitrile and propylene carbonate.

46. (Previously Presented) The polymer electrolyte of claim 44 wherein R¹ is a heterohydrocarbyl solvent moiety having the formula -O(CH₂CH₂O)_bCH₃, wherein b ranges from about 1 to 6.

47. (Original) The polymer electrolyte of claim 40 wherein the polymer further comprises a metal salt.

48. (Original) The polymer electrolyte of claim 47 wherein the metal salt is selected from the group consisting of transition metals, alkali metals, alkaline earth metals, or a combination thereof.

49. (Previously Presented) A covalently cross-linked polymer electrolyte, the polymer electrolyte comprising a polymer backbone containing amine groups, a cross-linker, and labile protons therein in the absence of a protic solvent.

50. (Original) The polymer electrolyte of claim 49 wherein a ratio of protons to nitrogen atoms ranges from about 0.2:1 to about 0.8:1.

51. (Currently Amended) The polymer electrolyte of claim 49 wherein the polymer is swollen with a protic solvent comprises a linear or branched, substituted or unsubstituted poly(ethylenimine).

52. (Currently Amended) The ~~swollen~~ polymer electrolyte of claim 51 wherein the ~~swelling solvent is selected from the group consisting of water, triflic acid, acetic acid, phosphoric acid, and mixtures thereof~~ cross-linker is derived from malonaldehyde.

53. (Previously Presented) A fuel cell comprising:
a proton-conducting, covalently cross-linked polymer electrolyte membrane, the polymer comprising a polymer backbone containing amine groups, a cross-linker, and labile protons therein in the absence of a protic solvent;
an anode in contact with a first side of the membrane; and,
a cathode in contact with a second side of the membrane, which is opposite said first side.

54. (Original) The fuel cell of claim 53 wherein the polymer electrolyte is a linear or branched, substituted or unsubstituted poly(alkylamine).

55. (Original) The fuel cell of claim 54 wherein the polymer electrolyte is a substituted or unsubstituted, branched poly(ethylenimine) or poly(propylenimine).

56. (Original) The fuel cell of claim 54 wherein the polymer electrolyte is a substituted or unsubstituted, linear poly(ethylenimine) or poly(propylenimine).

57. (Previously Presented) A battery comprising a negative electrode, a positive electrode, and an ionically conductive polymer electrolyte disposed there between and in contact therewith, wherein said polymer electrolyte is covalently cross-linked and comprises a polymer backbone containing amine groups, a cross-linker, and a dissolved or dispersed metal salt, the cross-linked polymer electrolyte being inert to lithium.

58. (Original) The battery of claim 57 wherein the polymer electrolyte is a linear or branched, substituted or unsubstituted poly(alkylamine).

59. (Original) The battery of claim 58 wherein the polymer electrolyte is a substituted or unsubstituted, branched poly(ethylenimine) or poly(propylenimine).

60. (Original) The battery of claim 58 wherein the polymer electrolyte is a substituted or unsubstituted, linear poly(ethylenimine) or poly(propylenimine).

61. (Currently Amended) A gradient battery comprising:

metal ions;

a negative electrode comprising a cross-linked poly(amine);

a positive electrode comprising a cross-linked poly(amine); and,

an electrolyte comprising a cross-linked poly(amine) disposed between said negative and positive electrodes which, during charge or discharge of the battery, enable the passage of metal ions or protons from one electrode to the other;

wherein said negative electrode, positive electrode and electrolyte are regions within a continuous, covalently cross-linked poly(amine) film, the polymer film comprising metal ions, a negative electrode region, a positive electrode region, and an electrolyte region disposed there between which, during charge or discharge of the battery, enable the passage of metal ions or protons from one electrode to the other.

62. (Original) The battery of claim 61 wherein the polymer electrolyte is a linear or branched, substituted or unsubstituted poly(alkylamine).

63. (Original) The battery of claim 62 wherein the polymer electrolyte is a substituted or unsubstituted, branched poly(ethylenimine) or poly(propylenimine).

64. (Original) The battery of claim 62 wherein the polymer electrolyte is a substituted or unsubstituted, linear poly(ethylenimine) or poly(propylenimine).

65. (Previously Presented) The battery of claim 62 wherein the electrolyte is a covalently cross-linked polymer single ion electrolyte, the polymer electrolyte comprising a polymer backbone containing amine groups, a cross-linker, and an ion

pair, one member of the pair being covalently attached to the polymer backbone and the other being capable of diffusing through the polymer electrolyte upon the application of an electric field.

66. (Previously Presented) A covalently cross-linked polymer single ion electrolyte, the polymer electrolyte comprising a polymer backbone containing amine groups, a cross-linker, and an ion pair, one member of the pair being covalently attached to the polymer backbone and the other being capable of diffusing through the polymer electrolyte upon the application of an electric field.

67. (Original) The single ion electrolyte of claim 66 wherein the polymer is a linear or branched, substituted or unsubstituted poly(alkylamine).

68. (Original) The single ion electrolyte of claim 67 wherein the polymer is a substituted or unsubstituted, branched poly(ethylenimine) or poly(propylenimine).

69. (Original) The single ion electrolyte of claim 67 wherein the polymer electrolyte is a substituted or unsubstituted, linear poly(ethylenimine) or poly(propylenimine).

70. (Previously Presented) An electrolytic cell comprising:
an anode,
a cathode, and

a covalently cross-linked polymer single ion electrolyte, the polymer electrolyte comprising a polymer backbone containing amine groups, a cross-linker, and an ion pair, one member of the pair being covalently attached to the polymer backbone and the other being capable of diffusing through the polymer electrolyte upon the application of an electric field.

71. (Original) The electrolytic cell of claim 70 wherein the polymer is a linear or branched, substituted or unsubstituted poly(alkylamine).

72. (Original) The electrolytic cell of claim 71 wherein the polymer is a substituted or unsubstituted, branched poly(ethylenimine) or poly(propylenimine).

73. (Original) The electrolytic cell of claim 71 wherein the polymer electrolyte is a substituted or unsubstituted, linear poly(ethylenimine) or poly(propylenimine).

74. (Previously Presented) The polymer electrolyte of claim 1 wherein the cross-linker is derived from a difunctional alkyl or a difunctional alkylarene compound.

75. (Previously Presented) The polymer electrolyte of claim 74 wherein the cross-linker is selected from 1,3-dibromopropane, 1,3-diiodohexane, 1,6-dibromohexane, 1,2-dichloroethane, di(bromomethyl)benzenes, and 1,7-heptanediol ditosylate.

76. (Previously Presented) The polymer electrolyte of claim 57 wherein the cross-linker is derived from a difunctional alkyl or a difunctional alkylarene compound.

77. (Previously Presented) The polymer electrolyte of claim 76 wherein the cross-linker is selected from 1,3-dibromopropane, 1,3-diiodohexane, 1,6-dibromohexane, 1,2-dichloroethane, di(bromomethyl)benzenes, and 1,7-heptanediol ditosylate.